Wide V_{IN} Power Solutions for Industrial Automation

TEXAS INSTRUMENTS



Multi-Output Fly-BuckTM Topology

Well-Regulated Isolated Outputs without Optocouplers

Galvanic isolation is a common requirement for many power supply designs in industrial factory automation, building automation, and other applications requiring compliance to noise and/or safety standards. It could be mandated by safety standards to isolate the user from the hazardous voltage of a power supply, or the isolation is installed to break the ground loop interference for noisesensitive applications. The isolated output voltage can also conveniently be configured as a negative or level-shifted voltage rail. PLCs and I/O modules are widely used in factory automation. Today there is an increasing number of I/O channels in a system and requirements for higher sensing accuracy. Therefore, galvanic isolation is typically needed to provide digital/analog signal isolation or channel-to-channel isolation to prevent noise interference from a common ground.







What is a Fly-Buck?

- Cost-effective solution for generating multi-output bias supplies ≤15W
- Evolves from a synchronous buck converter by adding coupled windings to the inductor for flyback-like isolated outputs

Benefits

- Easy to generate isolated positive and negative supplies
- Primary side supply available to power load(s) not requiring isolation from V_{IN}
- Simplifies design compared with traditional flyback approach
- Fewer components and smaller solution size compared with flyback

Applications

Industrial PLC & I/O Module

- MCU
- Op Amp/ADC
- Digital Isolator
- RS485

AC Motor Drive

- Gate Driver Bias
- Phase V/I Sense Op Amp



More Resources

- Application Note: AN-2292 Designing an Isolated Buck (Flybuck) Converter
- EDN Article: Fly-Buck adds well-regulated isolated outputs to a buck without optocouplers

Programmable Logic Controllers (PLC)

Transient and Ground Loop Protection

The PLC is the workhorse of industrial control systems. It uses digital and analog I/O modules to interface sensors, actuators and other equipment. These I/O modules must meet stringent electrical specifications and designers face challenges in conditioning and converting these signals.

To protect against transients and ground loops, the field side which interfaces to sensors is electrically isolated from the control side. The design can be customized for performance and cost by using a multi-output Fly-Buck. Then, using LDOs with good PSRR (power supply rejection ratio) to supply the precision analog circuitry will reduce the power supply ripple and preserve system accuracy resolution.

Wide V_{IN} solutions from TI increase system robustness against input transients. With operating voltages up to 100V, the Wide V_{IN} portfolio eliminates input protection components to reduce cost and solution size. Extra margin is provided for robustness of un-characterized system conditions to increase system reliability.



PLC Analog in / Analog Output Module Power Block

Device	Туре	V _{IN} (V)	I _{out} (mA)	Package	Comment
LM5160A	Fly-Buck bias power buck converter	4.5 to 65	1500	WSON-12	Constant On-Time control
LM(2)5017		(7.5 to 48)	100	SO-8 PwrPAD, WSON-8	Pin-to-pin compatible
LM(2)5018	Fly-Buck bias power converters	7.5 to 100	300		
LM(2)5019			600		
LM46000	Synchronous buck regulator	3.5 to 60	500	eTSSOP-16	High light load efficiency, low Iq 30 µA
TPS7A4901	Linear regulator	3 to 36	150	MSOP8-PowerPAD	Ultra-low-noise 15 µVrms
TPS7A3001	Linear regulator	-3 to -36	-200	MSOP8-PowerPAD	Ultra-low-noise 15 µVrms
TLV713/733	Linear regulator	1.4 to 5.5	150 / 300	SOT-23, 1x1SON	Various V_{0UT} options from 1.0 to 3.3V
LM4132	Voltage reference	V _{REF} +0.4 to 5.5	20	S0T-23	Vo (V) 1.024, 1.25, 2.048, 2.5, 4.096
LM4120	Voltage reference	2 to 12	5	S0T-23	20 µVpp Noise
TPS799	Linear regulator	2.7 to 6.5	200	SOT23-5, SON-6, WCSP	Low noise 30 $\mu Vrms, V_{_{OUT}}$ from 1.2 to 6.5V
LP38798	Linear regulator	3 to 20	800	WSON-12	Low noise 5 µVrms

Motor Control: AC Induction

Tightly Regulated Bias Power Solution

The ACIM is the industrial "muscle motor" that enabled the industrial revolution. This rugged motor is used in a vast array of applications from home appliances to high-horsepower factory automation.

For robust operation, ACIM systems require a bias power solution with tight regulation for multiple critical components, including IGBT driver, digital isolator, isolated sensor (V/I), op amp, and MCU. Especially for IGBT driver bias supply, multiple isolated output rails with stringent regulation are necessary to guarantee reliable IGBT turn-on/-off.

By providing stringent regulation across line/load transients, Wide $V_{\rm IN}$ Fly-Buck bias power solutions significantly increase system reliability. Without external compensation, it simplifies the design and reduces solution size to improve system robustness.



AC Motor Drive Block Diagram

Device	Туре	V _{IN} (V)	I _{out} (mA)	Package	Comment
LM5160A LM5017	Fly-Buck bias power converters	4.5 to 100	1500 / 600	SO-8 PwrPAD, WSON-8 WSON-12	Multiple-rails isolated converter with high regulation accuracy. System bias power for IGBT driver, sensor, isolator, Op Amp
LM46002	Synchronous buck regulator	3.5 to 60	2000	eTSSOP-16	High light load efficiency, low 30 μA operating quiescent current
TPS54260	Synchronous buck regulator	3.5 to 60	2500	10/MSOP-PowerPAD 10/SON	Eco-mode, 138 µA operating Iq
TLV713/7333	Linear regulator	1.4 to 5.5	150 / 300	SOT-23, 1x1SON	Various V_{out} options from 1.0 to 3.3V
LM4132A	Precision voltage reference	V_{REF} +0.4 to 5.5	20	S0T-23	0.05% initial output accuracy; 10 ppm.C temp drift;
LM4120	Voltage reference	2 to 12	5	S0T-23	20 µVpp Noise
LM2936HV	Linear regulator	5.5 to 60	50	3T0-92, S0T223-4, S0IC-8, VSS0P-8	Low lq LDO
LP2950/51-N	Linear regulator	3 to 30	100	PDIP-8, SOIC-8, VSSOP-8, WSON-8	Adjustable V_{out} options from 1.24 - 29V

Wide V_{IN} Power for Industrial

Industrial Sensors Low Noise, High Efficiency for Line and Loop Power

Monitoring and maintaining process variables at the appropriate levels is crucial for industrial automation and process control. Sensors in industrial environments are either continuously or periodically measuring vital parameters such as temperature, pressure, flow, etc. The primary challenge of industrial sensing is conditioning low signal levels in the presence of high-noise and high-surge voltage. TI offers a complete line of high performance power management products designed for industrial applications. Wide V_{IN} solutions increase system robustness against input transients. The devices shown are well-suited for powering sensors that may require low noise and high efficiency in both line- and loop-powered (4-20 mA) topologies.



Device	Туре	V _{IN} (V)	I _{out} (mA)	Package	Comment
TPS54062/61	Synchronous buck regulator	4.7 to 60	50 / 200	SON-8, MSOP-8	90 µA operating Iq
LM46000	Synchronous buck regulator	3.5 to 60	500	eTSSOP-16	High light load efficiency, low 30 μA operating quiescent current
LM(2)5019 LM(2)5018	Synchronous buck regulator	7.5 to 48	100 / 300	SO-8 PwrPAD, WSON-8	Pin-to-pin compatible
LM34919C	Synchronous buck regulator	4.5 to 60	600	WSON-12	2.6 MHz operation shrinks PCB area
TLV700	Linear regulator	2.5 to 5.5	200	SC-70, SOT-5, WSON-6	Various V_{out} options from 1.2 to 3.6V
LM4132	Voltage reference	V_{REF} +0.4 to 5.5	20	S0T-23	Vo (V) 1.024, 1.25, 2.048, 2.5, 4.096
LM4120	Voltage reference	2 to 12	5	S0T-23	20 µVpp Noise
TPS727	Linear regulator	2 to 5.5	250	WCSP, WSON-6	Low Iq 8 µA with 30 µVrms noise

Industrial Sensor Block Diagram

Design Resources



Featured Design: PMP10532

Isolated triple output Fly-Buck power supply for industrial PLC applications

Features

- Ideal for PLC and industrial applications requiring multiple bias supplies
- Three isolated outputs, 5V at 1A and ±15V at 200 mA
- Fly-Buck converter design with primary side regulation
- Compact solution for multiple isolated output supplies
- $19 30V_{IN}$ range, $\pm 5\% V_{OUT}$ cross regulation

TIDA-00199

Wide input isolated IGBT gate drive Fly-Buck power supply for three-phase inverters

Features

- Isolated power supply with 24V ±20% input range that supports six IGBT gate drivers for 3-phase inverter
- Low-ripple (<200 mV) bias outputs (+15V and -8V) with output power of 2.3W for each IGBT
- Fly-Buck topology provides easy-to-design multi-output isolated power supply solution with primary side regulation
- Peak efficiency of 82% at balanced full-load

Featured Design: PMP6938

4-20 mA current loop two-wire sensor power supply

Features

- Small form factor 7 mm x 15.5 mm x 0.8 mm
- Input voltage withstands line transients up to 60V
- Configured to deliver 3.3V / 30 mA at 400 kHz
- Efficiency peaks at 70% at 20 mA from 12 $\rm V_{\scriptscriptstyle IN}$ to 3.3 $\rm V_{\scriptscriptstyle OUT}$





Additional Resources	Description
LM5160A product folder	EVM, WEBENCH support, Quick Start calculator, reference designs
LM5017 product folder	EVM, WEBENCH support, Quick Start calculator, reference designs
TIDA-00128	Low-power, low-noise Analog Front End design for Circuit Breakers
TIDA-00174	Motor Drive reference design
TIDA-00017	8-Channel digital input module for PLC Controllers
TIDA-00123	PLC I/O Module Front End controller design
TIDA-00119	Integrated analog input module for Programmable Logic Controllers
TIDA-00129	Small form factor 1W power supply with Isolated dual-outputs for PLC I/O modules
Literature # SLYY041	Programmable Logic Control (PLC) solutions guide
Literature # SLYY046	Industrial Motor Drive solutions guide
Literature # SLYY043	Field Transmitters guide



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